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# Ultra-tough, strong and ductile Al<sub>2</sub>O<sub>3</sub>/Al hybrid nanolaminates

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## Abstract

Amorphous alumina is hard but brittle like all ceramic type materials which affects durability under impact or scratch. In order to produce alumina-based ductile and tough coatings, alumina layers below 100 nm thickness were stacked with aluminium interlayers of thickness of 10-20 nm. The idea is that below 100nm alumina is ductile while the aluminium interlaminar can play a role of toughening agent. The Al<sub>2</sub>O<sub>3</sub>/Al nanolaminate exhibits exceptional performances including toughness equal to 300 J m<sup>-2</sup> determined by on chip nanomechanics. This is almost two orders of magnitude higher than bulk alumina and higher than any other thin hard coatings. A hardness above 8 GPa combines with a fracture strain above 5 %. The origin of this excellent set of properties is unravelled via in-situ TEM and mechanical models. The combination of constrained alumina layers with ductile behaviour, strong "accommodating" interfaces, giant shear deformability of Al layers, and plasticity-controlled crack shielding cooperate to stabilize deformation, dissipate energy and arrest cracks. These performances unlock several options of applications of Al<sub>2</sub>O<sub>3</sub> in which brittleness under contacts prevents benefiting from remarkable functional properties and chemical stability.

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